

RATION, TYPE C
ASSEMBLY, PACKAGING AND PACKING*

A. APPLICABLE SPECIFICATIONS.

A-1. The following specifications of the issue in effect on date of invitation for bids, shall form a part of this specification:-

A-1a. Federal Specifications:-

NN-B-621 - Boxes; Wood, Nailed, and Lock-Corner.

QQ-S-781 - Strapping, Flat; Steel.

QQ-S-790 - Strapping, Round; Steel, Bare, and Zinc-Coated.

A-1b. Joint Army - Navy Specifications:-

JAN-A-101 - Adhesive, Water-Resistant, for Sealing Fiberboard Boxes.

JAN-E-108 - Packaging and Packing for Overseas Shipment - Boxes, Fiberboard, (V-Board and W-Board), Exterior and Interior.

A-1c. Quartermaster Corps Tentative Specifications:-

CQD No. 201 - Coating; Exterior, Camouflage and Rust-Inhibiting for Non-Processed Food Cans.

CQD No. 202 - Coating; Exterior, Camouflage and Rust-Inhibiting for Processed Food Cans.

A-1d. Specifications relating to individual components are noted in paragraphs E-1a, E-1b, and E-1c.

B. TYPES AND GRADES.

B-1. Ration, Type C, shall consist of three cans of B Unit, three cans of M Unit, and one Accessory Packet, and shall be arranged in six menus as specified in E-1c.

B-2. The grades of materials shall be as herein specified.

C. MATERIAL AND WORKMANSHIP.

C-1. All components shall be manufactured, packaged, and assembled in a strictly sanitary manner in accordance with good commercial practice.

D. GENERAL REQUIREMENTS.

D-1. Unless otherwise specified, all deliveries shall conform in every respect to the provisions of the Federal Food, Drug, and Cosmetic Act and regulations promulgated thereunder.

* This is the approved nomenclature

E. DETAIL REQUIREMENTS.

E-1. The components of the B Units and Accessory Packet and the six menus of Ration, Type C, shall be as follows:

E-1a. The six B units shall consist of the following components:

<u>Product</u>	<u>No. of Units</u>	<u>Minimum Net Wt. Ounces</u>	<u>Related Specifications</u>
<u>BREAKFAST</u>			
B Unit - 1			
Biscuits, Type IV, round	4	2.0	CQD 176
Cereal, Comp., Premixed	1	2.0	CQD 92
Coffee Product, Soluble	1	5 grams	CQD 322
Peanuts, Candy Coated	1	1.2	CQD 184, Type II
Sugar, Cube	4 or more	0.8 or more	JJJ-S-791, Type I Tablets
<u>DINNER</u>			
B Unit - 2			
Biscuits, Type V, round	4	1.40	CQD 176
Fudge, Disc	1	2 (approx.)	CQD 307 Type II, Classes 1 and 2
Cookie, Butterscotch sandwich	1	0.8	CQD No. 321
Lemon Juice Powder, Syn.	1	7 grams	CQD No. 43
Sugar, Compressed	1	1.66	JJJ-S-791, Type I, Granulated
<u>SUPPER</u>			
B Unit - 3			
Biscuits, Type I, round	4	2.0	CQD 176
Caramels*	5*	1	To be issued by CQD
Cocoa, Compressed Disc	1	2.0	CQD No. 57
Jam, Canned	1	1.5	To be issued by CQD

* Unless otherwise specified in the invitation for bids.

Product	No. of Units	Minimum Net Wt. Ounces	Related Specifications
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BREAKFAST

B Unit - 4			
Biscuits, Type IV, round	4	2.0	CQD 176
Cereal, Comp., Premixed	1	2.0	CQD 92
Coffee Product, Soluble	1	5 grams	CQD 322
Chocolate Drops	1	1.2	CQD 184, Type V
Sugar, Cube	4 or more	0.8 or more	JJJ-S-791, Type I, Tablets

DINNER

B Unit - 5			
Biscuits, Type V, round	4	1.40	CQD 176
Candy, Hard*	5*	0.6 or more	CQD 44, Type II, Class I.
Cookie, Butterscotch, sandwich	1	0.8	CQD 321
Orange Juice Powder, Syn.	1	7 grams	CQD 165
Sugar, Compressed	1	1.66	JJJ-S-791, Type I, Granulate

SUPPER

B Unit - 6			
Biscuits, Type I, round	4	2.0	CQD 176
Caramels	4 - 6	1.	To be issued by CQD
Coffee Product, Soluble	1	5 grams	CQD 322
Jam, Canned	1	1.5	To be issued by CQD
Sugar, Cube	4 or more	0.8 or more	JJJ-S-791, Type I, Tablets

* Unless otherwise specified in the invitation for bids.

E-1b. The Accessory Packet shall consist of the following components:

ACCESSORY PACKET

<u>Product</u>	<u>No. of Units</u>	<u>No. per Unit</u>	<u>Related Specifications</u>
Cigarettes	3**	3**	Good commercial quality
Gum, Chewing, Candy Coated			
Tablets	1	2 tablets	Good commercial quality
Matches, Book	1	10 sticks	CQD 127
Opener, Can, Small, Ind.*	1		JQMD 313
Paper, Toilet	1 packet		See E-2j.
Tablets, Water Purification, (Halazone)	1	12 tablets	Medical Dept. Item 1K2750
Tablets, Salt	1	4 tablets	CQD 159

* Included one Accessory Packet in each shipping case.

** One unit of 9 is equally acceptable.

E-1c. Each of the six different menus of Ration, Type C, shall consist of three cans of the B Units and three cans of M Units, together with one Accessory Packet. The six menus shall be as follows:

MENU 1

<u>Product</u>	<u>Related Specification</u>
B-1	See E-1a
M-5 Ham, Egg & Potato	CQD 198
B-2	See E-1a
M-1 Meat & Beans	CQD No. 194
B-3	See E-1a
M-11 Chicken & Vegetables	CQD No. 303
Accessory Packet	See E-1b.

MENU 2

B-4	See E-1a
M-6 Meat & Noodles	CQD No. 199
B-5	See E-1a
M-8 Frankfurters & Beans	CQD No. 300
B-6	See E-1a
M-7 Pork & Rice	CQD No. 197

Product

Related Specifications

Accessory Packet

See E-1b

MENU 3

B-4

See E-1a

M-7

Pork & Rice

CQD No. 197

B-5

See E-1a

M-4

Meat, Ground & Spaghetti

CQD No. 192

B-6

See E-1a

M-3

Meat & Vegetable Stew

CQD No. 8

Accessory Packet

See E-1b

MENU 4

B-1

See E-1a

M-9

Pork & Beans

CQD No. 51

B-2

See E-1a

M-4

Meat, Ground & Spaghetti

CQD No. 192

B-3

See E-1a

M-10

Ham & Lima Beans

CQD No. 301

Accessory Packet

See E-1b

MENU 5

B-1

See E-1a

M-6

Meat & Noodles

CQD No. 199

B-2

See E-1a

M-3

Meat & Vegetable Stew

CQD No. 8

B-3

See E-1a

M-5

Ham, Egg & Potato

CQD No. 198

Accessory Packet

See E-1b

MENU 6

B-4		See E-1a
M-10	Ham & Lima Beans	CQD No. 301
B-5		See E-1a
M-8	Frankfurters & Beans	CQD No. 300
B-6		See E-1a
M-11	Chicken & Vegetables	CQD No. 303
	Accessory Packet	See E-1b

E-2. Packaging of Components.

Unless otherwise specified, the color of the packages, both outside and inside (excepting transparent overwraps) shall be a dull nonreflecting color such as khaki, drab, olive, or that of unbleached kraft. All materials used for packaging shall be free from any odor or objectionable material which may be transmitted to the contents.

The packaging of items not specifically described in this section shall be in accordance with the appropriate specifications listed in paragraphs E-1a, E-1b, and E-1c, in effect on the date of invitation for bids.

E-2a. Candy-Coated Peanuts and Chocolate Drops. A minimum of 1.2 ounces of candy-coated peanuts or chocolate drops shall be packaged in a bag 2-1/8 by 15/16 by 3-1/2 inches made from either kraft or sulphite paper having a minimum basis weight of not less than 25 pounds per ream (24 x 36 -- 500) and a bursting strength of not less than 20 points. The bag shall be closed by either heat-sealing, stapling, or gluing, and when filled and closed the overall dimensions shall not exceed 1-3/4 by 2-1/4 by 1-1/8 inches.

E-2b. Caramels. Each piece shall be individually and tightly wrapped in a suitable water-vapor-resistant cellophane or waxed paper of such nature as to prevent undue adherence of the paper to the caramel.

E-2c. Cereal. Two ounces of premixed cereal shall be compressed into a circular disc having overall dimensions not to exceed 2-3/4 inches in diameter by 11/16 inch thick. Any 100 discs, selected at random, shall weigh 200 ounces or more, and no disc shall weigh less than 1.8 ounces. Sufficient pressure shall be exerted on the cereal to make a disc that can be eaten dry without crumbling, and shall reconstitute satisfactorily when crumbled and mixed with hot or cold water.

The compressed cereal disc shall be wrapped and sealed in either du Pont MSAT-86 or Sylvania 450 PMB20SX cellophane. The wrap shall conform closely to the contour of the disc.

E-2d. Cocoa beverage powder. Two ounces shall be compressed into a circular disc having overall dimensions not to exceed 2-3/4 inches in diameter by 11/16 inch thick. Any 100 discs selected at random shall weigh 200 ounces or more and no disc shall weigh less than 1.8 ounces. The compressed cocoa when crumbled

and mixed with water shall disperse without agglomeration at approximately the same rate as the same quantity of unpressed cocoa beverage powder.

The compressed disc shall be wrapped and sealed in a sheet of either du Pont 450 MSAT-86 or Sylvania 450 PMB2CSX cellophane. The wrap shall be siftproof and shall conform closely to the contour of the disc.

E-2e. Fudge, Disc. The product shall be packaged as specified in the second paragraph of E-2d.

E-2f. Gum, sugar-coated. Two tablets of gum placed side by side with their long edges together shall be neatly and tightly wrapped with a suitable waxed paper or cellophane. Alternatively, two tablets may be placed in a snug-fitting tuck or seal-end paperboard carton.

E-2g. Jam. The net weight of any 100 cans shall be not less than 150 ounces. The product shall be packaged in a seamless metal can with a hermetically sealed cover. The overall dimensions of the sealed can shall not exceed 2-3/4 inch in diameter by 5/8 inch in height. The body and lid shall be made from commercial hot-dip 1.5 pound tinplate. The lid shall be lined with a suitable sealing compound and closed with an annular aluminum band, with tear tab, crimped over the curled top. The band shall be gold lacquered on the inside. The inside of the can and the lid shall be coated with an enamel suitable for the product. The can, band, and lid shall be coated overall outside with an olive drab corrosion-resistant lacquer or enamel, complying with Quartermaster Corps Tentative Specification C.Q.D. No. 202.

E-2h. Sugar, Compressed. A minimum of 1.66 ounces shall be compressed into a circular disc having overall dimensions not to exceed 2-3/4 inches in diameter by 9/16 inch thick. Any 100 discs selected at random shall weigh 166 ounces or more, and no discs shall weigh less than 1.5 ounces. The compressed sugar shall dissolve when dropped in water at approximately the same rate as the same quantity of unpressed granulated sugar.

The compressed disc shall be wrapped and sealed in a sheet of either du Pont 450 MSAT-86 or Sylvania 450 PMB2CSX cellophane. The wrap shall be siftproof and shall conform closely to the contour of the disc.

E-2i. Cigarettes. The cigarettes shall be packaged together in one row of three in either a tuck-carton or dark-colored wrapper and heat-sealed in a suitable water-vapor-resistant cellophane outer wrap. Three packages of three cigarettes shall be tightly banded together with dark colored paper. The banded package shall not exceed 1 by 1 by 2-7/8 inches.

E-2j(1). Alternatively, nine cigarettes in three rows of three each shall be packaged together in either a tuck carton or dark colored wrapper and heat-sealed in a suitable water-vapor-resistant cellophane outer wrap.

E-2j. Matches. The book of matches shall contain ten sticks in two rows of five each.

E-2k. Tablets; Water Purification (Halazone). Twelve 2-grain tablets shall be packaged in a vial fitted with a plastic cap or a metal cap coated inside and out with a suitable corrosion-resistant lacquer or enamel. The cap shall be lined with a vinylite spot, and tightly screwed into position. The vinylite spot shall be properly seated in the cap to effect a tight closure. The vial shall be made from a slow-burning cellulose acetate, glass, or suitable metal and, with the cap in position, shall have overall dimensions not exceeding 5/8 inch in diameter by 1-1/4 inches long.

E-21. Toilet Tissue. The packet of toilet tissue shall be not greater than 3-1/4 inches long, 1-3/8 inches wide, nor when placed under slight pressure, more than 3/8 inch thick. It shall contain twelve (12) sheets of paper, 5 inches by 9 inches, made in accordance with Federal Specification No. UU-P-556 "Paper; Toilet Tissue (Round and Oval) and Sheet," except that the bursting strength requirement shall be omitted, the paper shall possess a stretch of not less than 8.0 percent in one direction, shall have a basis weight of not less than 13.0 pound per ream (24 x 36 -- 500), and shall be tan in color. The required number of sheet folded into the specified dimensions, shall be contained in a glued sleeve made of brown kraft or brown sulphite paper, which shall cover at least half the length of the packet.

E-3. Labeling of B Unit Components.

E-3a. Cereal. The following information shall be random printed in a strip not over two inches wide along the center of the cellophane wrap: The information should be repeated every 1-1/2 inches.

Ready To Eat CEREAL
(With Milk and Sugar Added)
Eat Dry or Crumble
in can and add hot
or cold water (Name of Manufacturer)
oz. net - - - (Name of Compressor)

The words "READY TO EAT" and "EAT DRY OR CRUMBLE IN CAN AND ADD HOT OR COLD WATER" shall be printed in 10 point and "CEREAL" in 24 point bold Gothic capital letters. The ingredient statement, net weight, name of manufacturer and name of compressor, shall be printed in .6 point capital and lower case type.

E-3b. Jam. The following information shall be lithographed on the cover of the can:

JAM (or JELLY)
-- OZ. NET
----- (Name and Address of Manufacturer)

E-3c. The remaining component packages shall be printed, when necessary, with the following information:

Name of Product (in letters larger than any others in the label,
Net Weight of Contents
Directions for Use
Name and address (of Manufacturer)
Any other information required by the
Federal Food, Drug, and Cosmetic Act
and regulations promulgated thereunder.

F. METHODS OF SAMPLING, INSPECTION, AND TEST.

F-1. Unless otherwise specified in the invitation for bids, inspection shall be made during the process of assembly and packaging.

F-2. Unless otherwise specified, chemical analyses, if required by the purchaser, shall be made in accordance with methods of the Association of Official Agricultural Chemists, in effect on date of invitation for bids.

F-3. Physical tests on packaging and packing materials shall be made in accordance with the methods of the American Society for Testing Materials (ASTM) and the Technical Association of the Pulp and Paper Industry (TAPPI).

F-4. The Accessory Packets shall be tested for waterproofness by submerging a completed packet under two inches of water at room temperature for twenty four hours, then wiping dry, opening, and observing the inside surfaces of the packet for the presence of moisture.

G. PACKAGING, LABELING, PACKING, AND MARKING FOR SHIPMENT.

G-1. Packaging.

G-1a. B Unit. The components of the B Unit shall be placed in a round, hermetically sealed, key-opening, open-top style, metal can, 300 x 308, with soldered side seam and compound-lined double-seamed ends. The body and ends of the can shall be manufactured from 0.5 pound electrolytic tin plate or the body from 0.5 pound electrolytic tin plate and the ends from bonderized black plate. If the ends are made of bonderized black plate, the inside of the ends shall be coated with an enamel suitable for the contents. The cans shall be coated overall outside with an olive-drab corrosion-resistant lacquer or enamel complying with Quartermaster Corps Tentative Specification C.Q.D. No. 201. Each can shall be scored with a key-opening band so as to be readily opened with a key. A corrosion-resistant key shall be attached to the bottom of the can by soldering or welding, using a non-corrosive flux. The arrangement of the components in the can is optional.

G-1a(1). A disc of glassine paper 2-3/4 inches in diameter shall be placed between the biscuits and the bottom of the can and between the biscuits and sugar cubes or can of jam, when used. The glassine shall have a basis weight of not less than 25 pounds per ream (24 x 36 -- 500) and shall have an average turpentine test (TAPPI T 454 m-42) of not less than 300 seconds.

G-1b. Packet: Accessory. The components described in E-1b shall be assembled and heat-sealed in a laminated foil-kraft bag. The bag shall be flat or envelope style, constructed from a sheet of No. 1 kraft paper containing no size or alun and having a minimum basis weight of 30 pounds per ream (24 x 36 -- 500). The paper shall be impregnated with a minimum of 2 pounds of suitable water resistant lacquer and laminated with not less than 15 pounds per ream of a suitable laminating agent or a special asphalt compound having a softening point (ASTM D 36-26) of about 145° F. to a metallic foil having a thickness of not less than 0.001 inch and coated on the foil side with not less than 25 pounds of polyvinyl butyral.

The bag shall have inside dimensions not greater than 2-1/4 inches by 8-1/2 inches, and when filled and sealed and the fins folded down, the package shall have outside dimensions not greater than 1-1/4 by 1-1/4 by 7 inches.

At least 95 percent of the completed packets, tested according to paragraph F-4, shall be dry inside when opened. The packers shall comply with this requirement by maintaining a record of tests carried out on one packet for every 1,000 produced.

G-2. Labeling.

G-2a. B Unit. The following information shall be lithographed on one end of the B Unit can in bold Gothic capital letters:

(36 Point)

BREAKFAST (or DINNER or SUPPER)

(18 ") B UNIT.

SAVE KEY
TO OPEN (10 Point)
M UNIT

(18 ")

C RATION

A suitable abbreviation of the contractor's name, the menu number, and the beverage component --- COCOA, COFFEE, LEMON or ORANGE --- shall be embossed in one end of the can. For example, B Unit No. 3, John Doe and Company, and Cocoa beverage would appear as:

JD-3
COCOA

G-2b. Packet: Accessory. The following marking shall appear on one face of the bag:

ACCESSORY PACKET

GUM

CIGARETTES

MATCHES

TOILET PAPER

WATER PURIFICATION TABLETS

CAN OPENER, SMALL (One Per Case)

PACKED BY -----

The words "ACCESSORY PACKET" shall be printed in 18 point and the components in 10 point bold Gothic capital lettering. The words "Packed By" and the packer's name shall be printed in 10 point capital and lower case type.

G-2b(1). The Accessory Packet containing the can opener shall be marked by a stamp with the words "Can Opener" or taped with a small strip of pressure-sensitive tape, printed with the legend "Can Opener."

G-3. Packing. Eight rations shall be packed on end in either a nailed wood box as specified in G-3a or a fiber box with sleeve as specified in G-3b.

The arrangement of the cans shall be as follows:

6 in length

4 in width

2 in depth

As specified in the invitation for bids, the rations shall be packed according to the following packing schedule:

PACKING SCHEDULE

<u>Schedule</u>	<u>First Tier of Case</u>	<u>Second Tier of Case</u>
	<u>Menu No.</u>	<u>Menu No.</u>
1	1	2
2	1	3
3	2	4
4	3	6
5	4	5
6	5	6

Four rations of one menu shall be placed in the first tier, and four rations of another menu shall be placed in the second tier. Each ration in both the first and second tiers, consisting of 3 M Units and 3 B Units, shall be arranged in one row of six. Eight Accessory Packets (one containing a can opener) shall be placed vertically between the cans.

G-3a. The cans shall be packed in a snug-fitting nailed wood box, preferably tongue and groove, complying with Federal Specification NN-B-621, Style 1, except as follows:

Style 1 Nailed Wood Box - The top, bottom, and sides shall be not less than 11/32 inch, and the ends shall be not less than 3/4 inch thick. Sixpenny cement-coated nails shall be used throughout. If the ends are not in one piece or Linderman jointed, they shall be fastened securely together with corrugated fasteners.

The covers of the box shall comprise not more than two separate pieces. Each piece may be made from more than one board provided that the edges of the boards are fastened together with not less than two corrugated fasteners, or that they are tongue and groove, and glued.

When sides and ends are made from more than one piece, joints shall be staggered so that vertical distance between end and side joints is not less than 1". At least one nail shall be driven through the side boards and into the ends between all side and end joints.

The inside dimensions of the box shall be 18" plus or minus 1/16" in length, 12" plus or minus 1/16" in width, and 7-1/8" plus or minus 1/16" in depth.

G-3b. Fiberboard Box. The cans shall be packed in a snug-fitting solid fiberboard box with sleeve conforming with Joint Army-Navy Specification JAN-P-108, Style RSC-SL, Compliance Symbol, V2s having inside dimensions of 18 inches in length, 12 inches in width, and 7 inches in depth.

Before the sleeve is applied to the box, all flaps of the box shall be closed securely. A water-resistant adhesive, complying with Joint Army-Navy Specification JAN-A-101, shall be applied throughout the entire area of contact between the flaps at the top and bottom. However, one set of flaps may be closed with metal stitches prior to packing.

G-3c. Strapping. The boxes shall be strapped with rust-resistant coated steel straps complying with Federal Specification QQ-S-781, Type 1, Class A or B, or QQ-S-790, Class A or B, zinc-coated. The straps shall be applied straight and tightened so as to sink into all the edges, but with fiberboard boxes, not to the extent of cutting the fiberboard. Round strapping is preferred for nailed wood boxes and flat strapping for fiberboard boxes, but either is acceptable. If practicable, the strapping of the nailed wood boxes shall be delayed till just prior to shipment to minimize the loosening of the straps caused by shrinkage of the wood. The minimum size of the straps shall be as specified in the following table:

<u>Gauge</u>	<u>ROUND STRAPS</u>	<u>Minimum Ultimate Tensile Strength</u> (Lbs. per Square In.)
15		100,000
16		140,000
	<u>FLAT STRAPS</u>	
<u>Size</u>		
3/8" x 0.015"		80,000

Seals shall provide a joint strength of not less than 75 percent of the strap breaking strength.

Style 1 Nailed Wood Box - 3 straps: The first strap shall be centered over the top, ends, and bottom. The second and third straps shall be applied around the top, sides, and bottom at right angles to the first, with a strap located approximately one-sixth the length of the box from each end.

Fiberboard Box - 2 straps: The straps shall be applied at right angles to each other with one strap centered over the top, sides, and bottom, and the other strap centered over top, ends, and bottom. The longer strap shall be applied first.

G-4. Marking.

G-4a. When the ration is packed in wood the case shall be marked as shown on the attached drawing. When the ration is packed in fiber the case shall be marked as shown on the attached drawing except as follows:

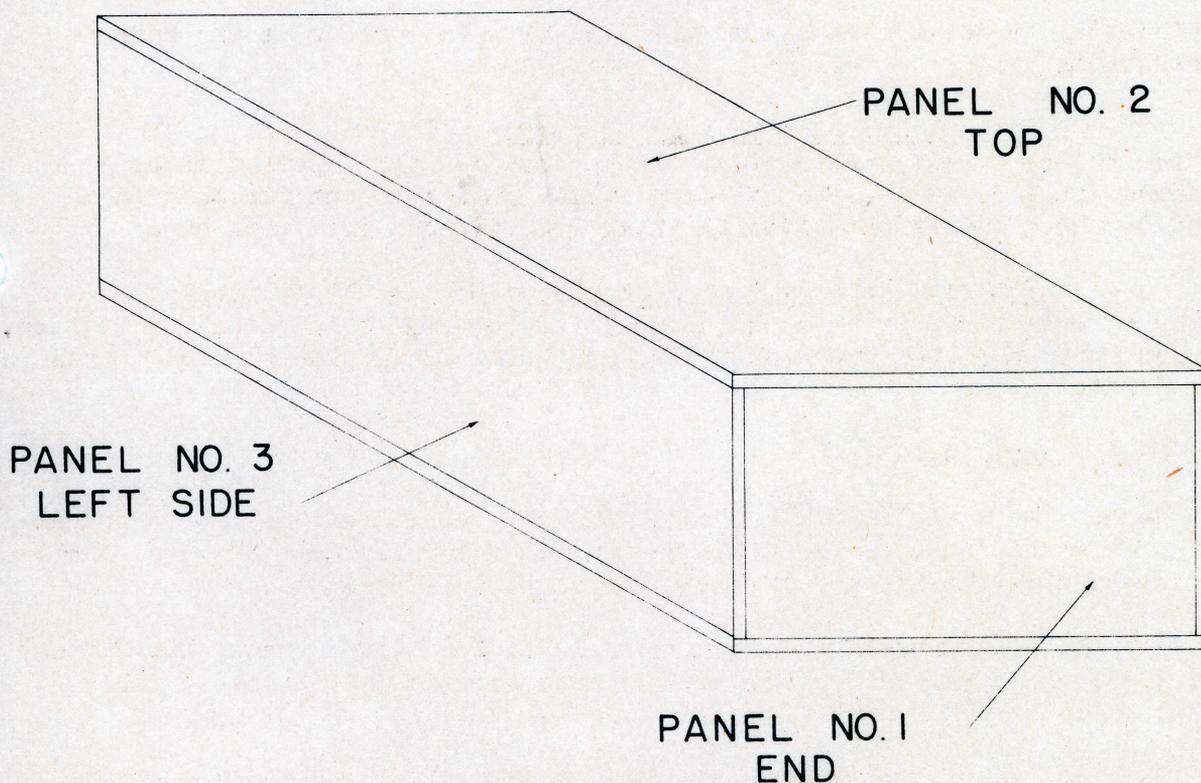
G-4a(1). The markings shown on panel No. 1 (end) and panel No. 2 (top) in figures 2, 3, and 4 shall be placed in the same location on the solid fiber sleeve. The words TOP OPEN HERE shall be omitted.

G-4a(2). The label shown in panel No. 3 in figures 2 and 3 shall be placed in the center of either one of the ends.

G-4a(3). The box maker's V-compliance stamp shall appear on the side panel, which is not shown in figure 1, of all fiberboard boxes as well as on the bottom of the sleeves.

G-4b. The marking shall be jet black, shall take on wood or fiberboard, and shall be sunfast and waterfast.

MARKING OF RATION TYPE C SHALL BE ON 3 PANELS AS SHOWN

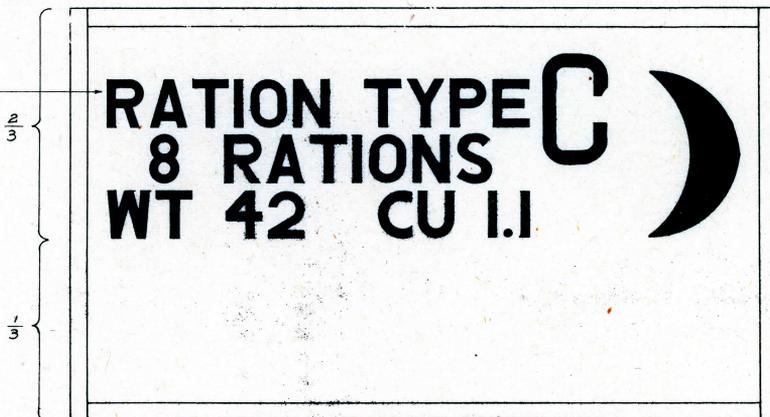


*THE DIAGRAM SHOWS THE POSITION
OF THE PANELS THAT ARE DESCRIBED
HERE AFTER. BE SURE AND RETAIN
THEIR RELATIVE POSITION TO EACH
OTHER. MARK PANELS AS DESCRIBED
ON FOLLOWING ILLUSTRATIONS.*

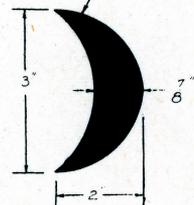
FIGURE 1.

MARKINGS TO BE APPLIED BY BISCUIT UNIT CONTRACTOR

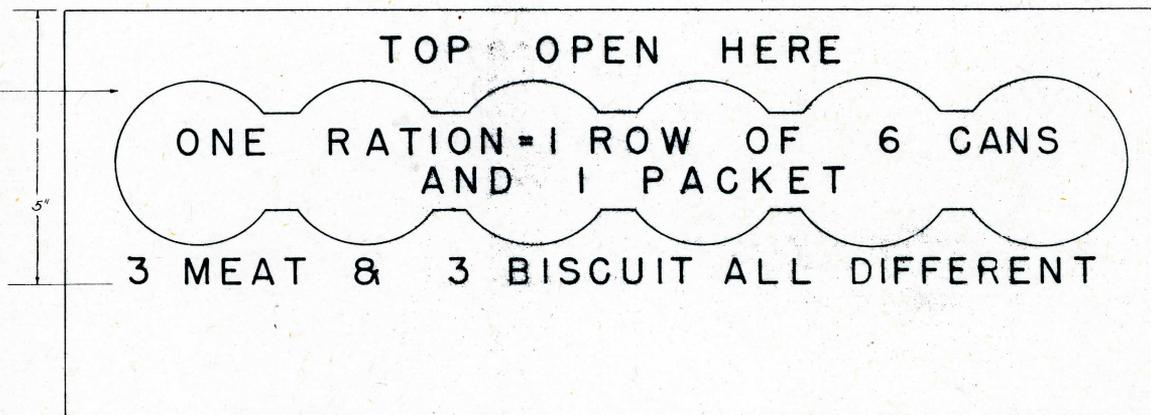
PANEL
NO. 1
END



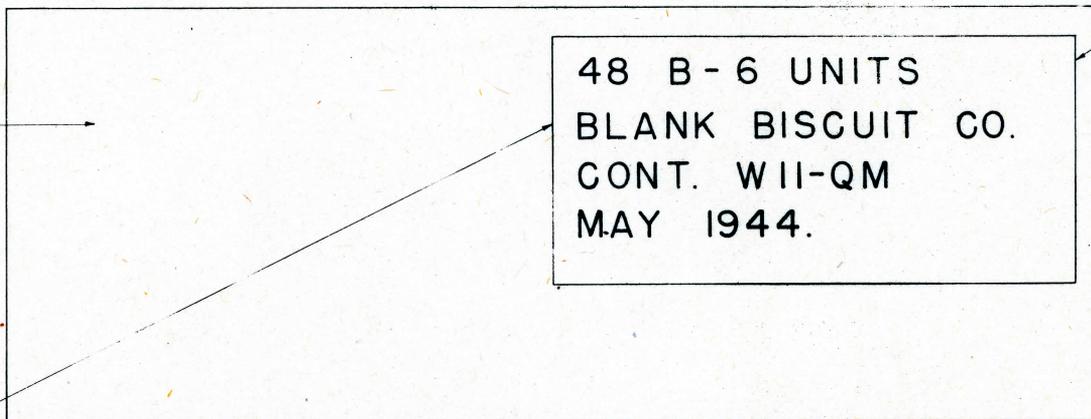
ALL CHARACTERS ON END
EXCEPT LETTER "C" & "CRESENT"
TO BE 7/8" HIGH MIN.
LETTER "C" TO BE 2" HIGH
CRESENT AS PER DETAIL



PANEL
NO. 2
TOP



PANEL
NO. 3
LEFT
SIDE



LABEL
42 SQ. INCHES
CHARACTERS
TO BE IN LARGEST
TYPE POSSIBLE

A PRINTED LABEL SIMILAR TO ABOVE DIAGRAM SHALL BE STAPLED OR TACKED ON NOT
LESS THAN 10 BOXES PLACED IN DOORWAY OF EACH CARLOAD BY B-UNIT CONTRACTOR.
LABEL MUST SHOW DESCRIPTION OF UNIT IN BOXES, YOUR NAME, YOUR CONTRACT NUMBER
AND DATE PACKED.

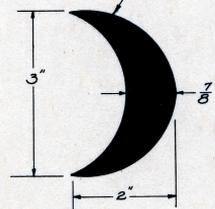
FIGURE 2.

MARKINGS TO BE APPLIED BY MEAT UNIT CONTRACTOR

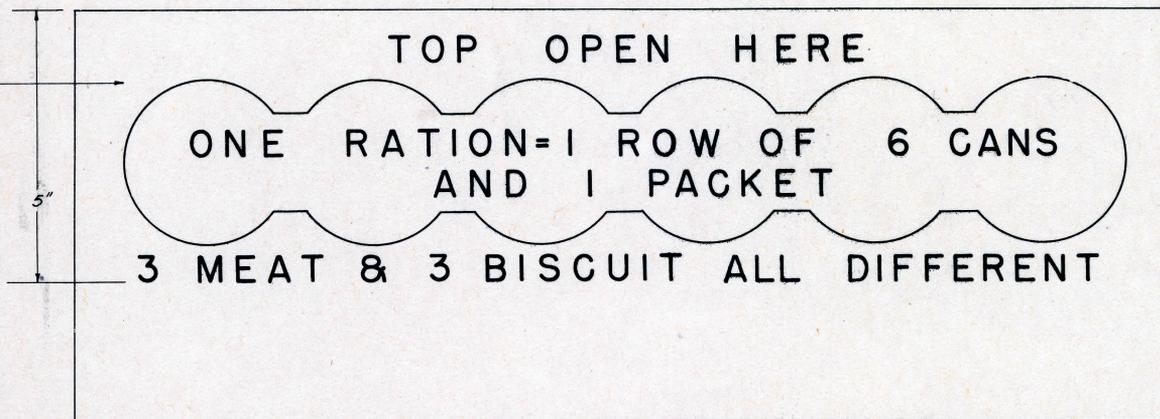
PANEL NO. 1 END



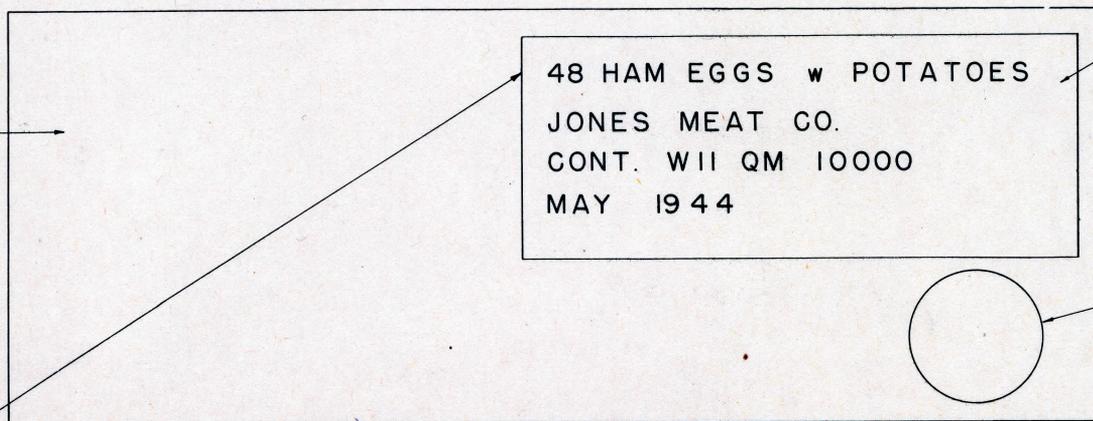
ALL CHARACTERS ON END EXCEPT LETTER "C" & CRESENT TO BE $\frac{7}{8}$ " HIGH MIN. LETTER "C" TO BE 2" HIGH CRESENT AS PER DETAIL



PANEL NO. 2 TOP



PANEL NO. 3 LEFT SIDE



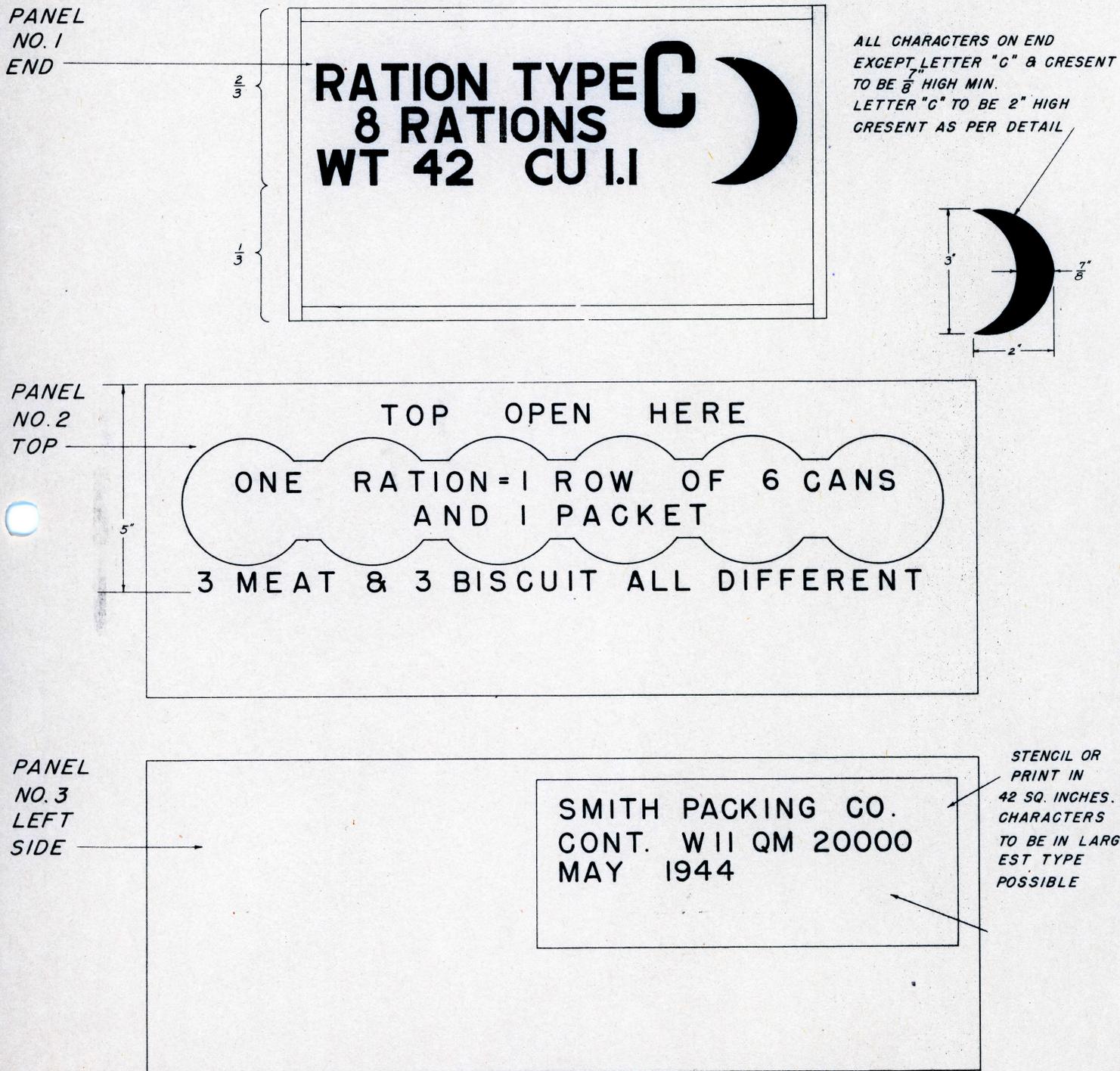
LABEL 42 SQ. INCHES CHARACTERS TO BE IN LARGEST TYPE POSSIBLE

VET. CORPS INSPECTORS STAMP

A PRINTED LABEL SIMILAR TO ABOVE DIAGRAM SHALL BE STAPLED OR TACKED ON NOT LESS THAN 10 BOXES PLACED IN DOORWAY OF EACH CARLOAD BY MEAT UNIT CONTRACTOR LABEL MUST SHOW DESCRIPTION OF UNIT IN BOXES, YOUR NAME, YOUR CONTRACT NUMBER AND DATE PACKED.

FIGURE 3.

MARKINGS TO BE APPLIED BY FINAL ASSEMBLER OF RATION TYPE C



THE LABEL IN UPPER CORNER OF PANEL 3 OF BOX IF ANY, AS APPLIED BY B-UNIT OR MEAT UNIT CONTRACTOR SHALL BE REMOVED AND PANEL 3 STENCILED SIMILAR TO ABOVE SO THAT PANEL 3 SHALL SHOW YOUR NAME, YOUR CONTRACT NUMBER DATE PACKED AND INSPECTED BY.

NOTE: WHEN FINAL ASSEMBLY IS DONE AT A QM. DEPOT, THE NAME OF THE DEPOT AND DATE PACKED SHALL BE STENCILED ON PANEL 3 IN INDICATED AREA.

FIGURE 4.